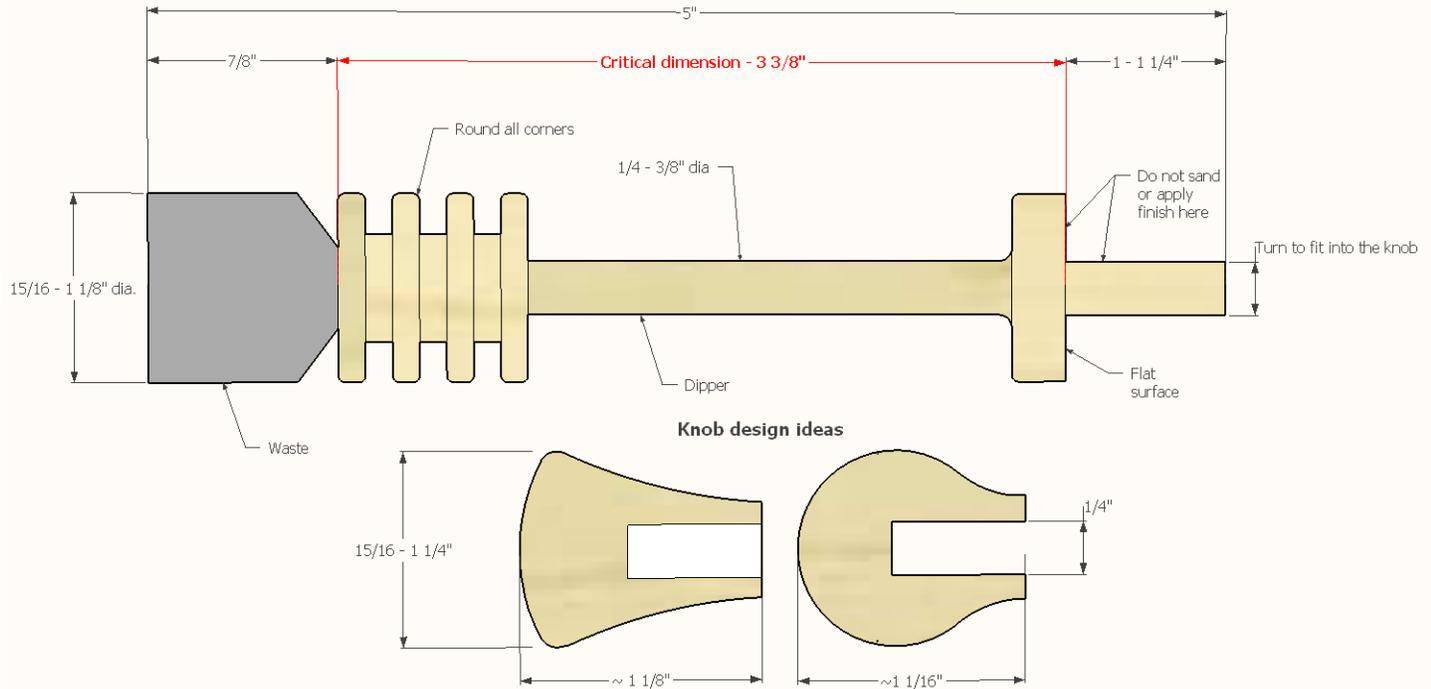


## Honey Dipper

Design by Dan England  
Drawn by Tom Whalley



## Honey Dipper Instructions

Revised: 06/11/2025

**The Knob**- Material:- 4/4 or 5/4 x 1-1/2" long - Cherry, walnut, maple, ash, oak, etc. Do not use pine.

1. Mount the block on the lathe and drill a 1/4" hole 5/8" deep.
2. Turn the knob to any profile you choose. Remember, it is just a knob. Have fun with it They do NOT have to all be the same.
3. Part off and sand the top so that no parting marks are visible.
4. Finish the knob.

**The Dipper** - Material:- 4/4 or 5/4 hard maple or cherry

1. Turn the dipper as shown above.
2. **IMPORTANT** – the 3 3/8" dimension shown in red is also critical. If it is longer, the lid assembly will be too tall for the glass jar. Notice where the measurement starts and ends.
3. Dry-fit the knob on the end to ensure a snug fit. If it is too tight, the glue will squeeze out minimizing the glue strength.
4. Finish only where shown with butcher block finish.

**The Wood Lid** – Material: Cherry, walnut, maple, ash, oak, etc. Do not use pine.

1. Drill 2 7/8" dia. x 11/16" deep recess for the metal ring.
2. Turn the lid to a 3 1/4" diameter.
3. Drill a 1/4" hole in the center of each lid.
4. Sand and finish the outside and bottom rim only. Do not finish the inside that was drilled out.
5. Using Gorilla 2-part epoxy, glue the jar ring to the lid and let dry. Do not over apply adhesive resulting in squeeze out around the outside of the jar ring. Do not get adhesive on the threaded rings inside the jar ring.
6. Glue the metal lid into the ring using Gorilla 2-part epoxy, clamp and let dry.
7. Carefully drill a 1/4" hole through the hole in the wood lid through the metal lid while holding a block under the lid assembly for support and to prevent the metal from bending.
8. Dry-fit the dipper through the hole in the lid and insert the knob. Make sure the knob fits tight against the lid. If it is too long, trim it back before gluing it into the knob.
9. If all is well, glue the dipper to the lid using Gorilla 2-part epoxy and let it dry.
10. Glue the knob tightly to the lid using Titebond glue.
11. Finish the knob
12. Buff the lid assembly.